



## Product certificate K74551-7

Issued 2025-04-01

Replaces K74551/06

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### Copper Tubes

#### STATEMENT BY KIWA

With this product certificate, issued in accordance with the Kiwa Regulations for Certification, Kiwa declares that legitimate confidence exists that the products supplied by

### ELVALHALCOR S.A.

as specified in this product certificate and marked with the Kiwa®-mark in the manner as indicated in this product certificate may, on delivery, be relied upon to comply with Kiwa evaluation guideline

BRL-K760 "Copper Tubes" dated 01-12-2018,

which covers the requirements of

EN 1057:2006 "Copper and copper alloys – Seamless, round copper tubes for water and gas in sanitary and heating applications".

Ron Scheepers  
Kiwa

*Publication of this certificate is allowed.*

*Advice: consult [www.kiwa.com](http://www.kiwa.com) in order to ensure that this certificate is still valid.*

# CERTIFICATE

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Certification process  
consists of initial and  
regular assessment of:

- quality system
- product

## Copper Tubes

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### PRODUCT SPECIFICATION

The products mentioned below belong to this product certificate

#### General

Copper tubes according guideline BRL-K760 "Copper Tubes" which includes EN 1057 "Koperen buizen".

#### Additional specification

**Soft copper tubes (R220) in the sizes** 10x1,0mm, 12x1,0mm, 15x1,0mm, 18x1,0mm, 22x1,1mm, 28x 1,2mm and 35x1,5mm [coils of 25 m or 50 m or straight length]

**Half hard copper tubes(R250) in the sizes** 10x1,00mm, 12x 1,0mm 15x1,0mm, 18x1,00mm, 22x1 mm, 22x1,1mm, 28x1mm, 28x1,2mm and 35x 1,5mm.

**Hard copper tubes(R290) in the sizes** 15x1mm, 22x1,1mm, 35x1,2mm, 35x1,5mm, 42x1,2mm, 42x1,5mm, 54x1,5mm, 64x2,0 mm, 76,1 x 2,0mm, 88,9x2,0mm and 108x2,5mm

Inner surface cleaning of the tubes:  
are annealed or vacublasted.

#### Fitness for contact with drinking water

This product is approved on the basis of the requirements for hygienic aspects set in the "Regeling materialen en chemicaliën drink- en warm tapwatervoorziening" ("Materials and chemicals in the supply of drinking water and warm tap water Regulation" dated 01-07-2017; published in the Government Gazette).

These hygienic aspects are based on two main criteria. The product shall permanently comply with:

- The product recipe approved during the assessment procedure. This recipe is not to be changed without prior approval by Kiwa according to the Kiwa approval procedure for the hygienic aspects;
- Specific product requirements for the hygienic aspects.

The recipe and specific product requirements are laid down in the for confidentiality reasons undisclosed 'appendix hygienic aspects' to this certificate.

#### MARKING

The Kiwa®-mark products are marked with the word mark "KIWA  or 

Place of the mark: slightly pressed in on each 50 cm on the outside side of the tube.

\*) for small fittings marking with only KK is permitted

Compulsory specifications:

- KIWA GASTEC QA EN 1057 (HH) DATA (month/year)

Method of marking:

- Non-erasable;
- visible after assembly.

#### APPLICATION AND USE

The products are meant to be used for domestic distributing networks for hot and cold water.

#### RECOMMENDATIONS FOR CUSTOMERS

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

If you should reject a product on the basis of the above, please contact:

- ELVALHALCOR S.A.

and, if necessary,

- Kiwa Nederland B.V.

Consult the supplier's processing guidelines for the proper storage and transport methods.