

**ΕΚΘΕΣΗ ΕΠΙΘΕΩΡΗΣΗΣ**  
**INSPECTION REPORT**

<b>Αρ. Έκθεσης:</b> Report No	1948/1-rev.1	<b>Ημ/νία έκδοσης:</b> Issue date	05.06.2013
<b>Τόπος Επιθεώρησης:</b> Place of inspection	HALCOR S.A. premises Inofyta Viotias	<b>Ημ/νία Επιθεώρησης:</b> Date of inspection	11.03.2013
<b>Έργο:</b> Project	Certification of GEOTHERM piping		
<b>Κύριος του Έργου:</b> Owner	HALCOR S.A.		
<b>Υλικά προς Επιθεώρηση:</b> Material for inspection	GEOTHERM piping Ø9,52x0,4 and Ø12,7x0,6		
<b>Έλεγχοι κατά την Επιθεώρηση:</b> Inspection activities	<ul style="list-style-type: none"> <li>- Documentation review</li> <li>- Production control</li> <li>- Witness of Tightness and strength burst tests</li> </ul>		
<b>Προδιαγραφές / Πρότυπα:</b> Specifications / Standards	<ul style="list-style-type: none"> <li>- 97/23/EC</li> <li>- GEOTHERM Specification</li> </ul>		
<b>Επισυναπτόμενα:</b> Attachments	<ul style="list-style-type: none"> <li>- GEOTHERM Specification</li> <li>- GEOTHERM Drawing</li> <li>- FRABO Declaration</li> <li>- WIGAM Declaration of Suitability</li> <li>- BRAZETEC SOLDAFLUX 7000 Technical Data Sheet</li> <li>- Measurements and Laboratory Tests Report</li> <li>- Table 2 of ISO 2589-2</li> </ul>		
<b>Παρατηρήσεις:</b> Remarks	<ol style="list-style-type: none"> <li>1. Both piping fall under Article 3.3 of 97/23/EC</li> <li>2. Tightness tests are performed 100% on finished products</li> <li>3. Strength burst tests are performed on samples according to the attached table of ISO 2589-2.</li> <li>4. The required "operational" pressure is 30 bar, while the recorded burst pressure is 190 bar.</li> </ol>		
<b>Συμπεράσματα:</b> Conclusions	It is certified that the GEOTHERM piping products fulfill the requirements of Article 3.3 of 97/23/EC as well as HALCOR's specification.		
<b>Τόπος:</b> Athens Place	<b>Ημερομηνία:</b> 05.06.2013 Date	<b>Επιθεωρητής:</b> Christos Michoritis Inspector	

